

Work Order ID 56369

February 22, 2010 7:20:44 AM

Page 1

Item ID: D412-742-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 2/22/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/24/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

8/10/23

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-2-22

sl

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=> 8/10/23

(40)

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Item ID: D412-742-013

Revision ID:

Item Name: Float Skidtube Installation

Start Date: 2/22/10 Start Qty: 1.00

Required Date: 2/24/10 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-742-013
Location: _____

0.00

0.00

Rev H

10-2-23 SJ

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/02/23 JF

MF

10-2-23

Picklist Print

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

AN4C7A Purchased No 110 Each 439.0000 4.0000
 Bolt

10-2-22

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

439

109147

439

110

Each

0.0000

1.0000

54705

4

D412-742-043 Manufactured No
 Replacement Float Skidtube

D2571 Manufactured No

110

Each

24.0000

1.0000

B 56369 10-2-23

Saddle, Fwd Out 205

10-2-22

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

16

11644

1

43564

3

47564

7

52910

5

Main Warehouse

ST433

8

54929

8

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Page 2

Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 New Issue. KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C 07-12-03 ECN
 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ccn 08-510 DD verified by: EC

Start Date: 2/22/10

Required Date: 2/24/10

Start Qty: 1.00

Required Qty: 1.00

D2572 Manufactured No 110 Each 14.0000 1.0000



Saddle, Fwd In 205



10-2-22 90

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 14

43565 3

51904 1

52908 10

D2573 Manufactured No 110 Each 27.0000 1.0000



Saddle, Aft Out 205



10-2-22 90

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 11

43566 3

44206 1

47566 7

Main Warehouse

ST434 16

51522 1

52328 7

52911 8

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Shop Packet Print

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 2/22/10

Required Date: 2/24/10

Start Qty: 1.00

Required Qty: 1.00

D2574 Manufactured No 110 Each 12.0000 1.0000



Saddle, Aft In 205

10-2-22 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 2

43567 2

Main Warehouse

ST434 10

53463 10

D2876 Manufactured No 110 Each 161.0000 2.0000



Saddle Spacer

10-2-22 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST028 114

42364 114

Main Warehouse

ST051 47

51540 47

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Work Order ID: 56369



Parent Item: D412-742-013



Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue. KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

D2877 Manufactured No 110 Each 92.0000 2.0000



Saddle Spacer



10-2-22 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST028 92

46518 1

47292 54

51541 37

2

D3403-1 Manufactured No 110 Each 125.0000 16.0000



Bushing



10-2-22 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 125

41709 84

44368 16

44237 25

16

Picklist Print

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DS19336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 2/22/10

Required Date: 2/24/10

Start Qty: 1.00

Required Qty: 1.00

D2747 Manufactured No 110 Each 237.0000 4.0000



Set Screw

10-2-22 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST023

237

39224

4

43855

33

51921

200

4

D3533-1

Manufactured No

110 Each

180.0000 2.0000



Set Screw

10-2-22 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

180

51602

180

2

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Parent Item: D412-742-013



Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
1072 DD verified by: JLM
IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

AN4C6A Purchased No 110 Each 667.0000 16.0000



Bolt



10-2-22 sf

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 4

103344 4

Main Warehouse

ST 663

111295 0

112759 25

112794 138

113121 500

16

AN4C52A Purchased No 110 Each 200.0000 8.0000



BOLT



10-2-22 sf

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 200

103914 19

112543 31

112641 50

113121 100

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Work Order ID: 56369



Parent Item: D412-742-013



Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A: 05.10.13 New Issue: KJ/JLM.
IPP Rev: B: 06-06-08 As per DSI9336 JLM IPP Rev: C: 07-12-03 ECN 1072 DD verified by: JLM
IPP Rev: D: 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

AN6C12A

Purchased

No

110

Each

115.0000

8.0000



BOLT



10-2-22 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

115

104289

1

110396

114

8

D3672-3

Manufactured

No

110

Each

636.0000

32.0000



Phenolic Washer



10-2-22

sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST117

136

51596

136

32

Main Warehouse

ST77

500

55560

500

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 New Issue: KJ/JLM
 IPP Rev: B 06-06-08 As per DS19336 JLM IPP Rev: C 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 2/22/10

Required Date: 2/24/10

Start Qty: 1.00

Required Qty: 1.00

AN960C416L

Purchased

No

110

Each

1,442.000 32.0000



WASHER



10-2-22

[Handwritten signature]

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1398

111916

2

112612

496

112794

500

112828

400

32

D3672-9

Manufactured

No

110

Each

507.0000 8.0000



Phenolic Washer



10-2-22

[Handwritten signature]

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

507

35523

507

8

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue: KJ/JLM:
IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
1072 DD verified by: JLM
IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

AN960C616L

Purchased

No

110

Each

264.0000

8.0000



WASHER

10-2-22 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

264

107242

2

110382

12

111424

50

113064

200

D3672-11

Manufactured

No

110

Each

71.0000

16.0000



Phenolic Washer

10-2-22 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

71

35524

71

16

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

MS21043-4 Purchased No 110 Each 508.0000 29.0000



Nut



10-2-20 SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

468

112243

2

112314

100

112492

11

113064

355

29

D3403-3

Manufactured No

110

Each

40.0000

8.0000



Bushing



10-2-20 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

40

52900

40

28

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Work Order ID: 56369



Parent Item: D412-742-013



Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

D3405-041 Manufactured No

110

Each

23.0000

1.0000



Lug Assembly



10-2-22

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

23

53887

23

D3405-043

Manufactured No

110

Each

14.0000

1.0000



Lug Assembly



10-2-22

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

14

46589

1

46863

1

52324

1

53888

11

Picklist Print

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Work Order ID: 56369



Parent Item: D412-742-013



Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

S AN4C47A

 Bolt

Purchased No 110 Each 118.0000 4.0000



10-2-22 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 118

112489 2

112816 3

113164 13

113302 100

4

S D3407-041

 Tow Ring

Manufactured No 110 Each 18.0000 1.0000



10-2-22 SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 3

35780 3

Main Warehouse

ST 3

48356 1

50755 2

Main Warehouse

ST464 12

55032 12

1

Picklist Print

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM:
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

D3417-3

Manufactured No

110

Each

109.0000 2.0000



Washer



10-2-22 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

109

42176

2

44349

26

51648

28

53182

53

2

D3456-1

Manufactured No

110

Each

184.0000 1.0000



Washer



10-2-22 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

184

51653

4

54692

180

Picklist Print

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Work Order ID: 56369



Parent Item: D412-742-013



Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

AN3C37A Purchased No 110 Each 102.0000 1.0000



BOLT



10-2-22 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

102

111976

2

112454

100

AN3C40A Purchased No 110 Each 86.0000 1.0000



BOLT



10-2-22 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

86

106169

1

112454

35

112454

50

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10



Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C 07-12-03 ECN 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

AN3C41A Purchased No 110 Each 156.0000 1.0000
 S  BOLT 10-2-22 

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	4	
103324	4	
Main Warehouse		
ST	152	
112431	52	
112829	100	

AN3C42A Purchased No 110 Each 134.0000 1.0000
 S  BOLT 10-2-22 

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	134	
106169	34	
106176	100	

Picklist Print

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Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

AN3C43A Purchased No 110 Each 53.0000 4.0000



BOLT



10-2-22 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 53

106227 2

106228 35

107457 16

AN3C46A Purchased No 110 Each 89.0000 5.0000



BOLT



10-2-22 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 89

106169 5

106176 9

113164 32

113302 43

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February 22, 2010 7:20:38 AM

Work Order ID: 56369

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 2/22/10

Required Date: 2/24/10

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN
 1072 DD verified by: JLM
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Qty: 1.00

Required Qty: 1.00

AN960C10L Purchased No 110 Each 388.0000 26.0000



washer
 MAS1149C0332R
 QSI 017 S



M1132 88 10-2-22 SF

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	100	
103585	100	
Main Warehouse		
ST	288	
112116	128	
112612	160	

MS21043-3 Purchased No 110 Each 4,278.000 13.0000



Nut



10-2-22 SF

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	80	
103691	80	
Main Warehouse		
ST	4198	
111819	70	
112243	29	
112314	4099	

13